



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2741

Job Sheet 198541



Part No: D2741

Job Qty: 40 pcs

DAS
21
9-39

Part Name: Replacement Blade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 8/30/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev: D 00.11.15 Removed P/O turning - in house process EC IPP Rev: E 06-03-20 As Per
Rev C JLM IPP Rev: F

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	40 pcs	8/30/19	8/30/19	0.00	3.11	Bandsaw - 1		mm L 19/08/30
110	HAAS 4 Axis - B4B	40 pcs	8/30/19	8/30/19	1.00	27.45	HAAS - 1 - B4B		mm L 19/08/30
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
130	QC 8	40 pcs	8/30/19	8/30/19	0.00	0.00	QC 8 - 12		mm L 19/08/31
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		



Container No: S210551



Part: D2741

Job No: 198541

Serial No/Batch: S210551

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/30/19

Plex 7/30/19 2:45 PM Dart.lajeunesse.marie

7/30/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

140 Small Fab - 2 - B4B	40 pcs	8/30/19	0.00 0.68	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
150 QC 5	40 pcs	8/30/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
160 Outsource - 1 - Heat Treat	40 pcs	8/30/19		ATL002-VC 5	
170 Packaging 2-1 - Recelve - B4B	40 pcs	8/30/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 -	

SEP 30 2019

SEP 05 2019

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61
9-89ATL002-VC 5
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2019-09-13

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						B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
180 QC 6	40 pcs	8/30/19	0.00	0.00		QC 6 - 9	
						QC 6 - 68	
						QC 6 - 61	
						QC 6 - 40	
						QC 6 - 81	
190 Handfinish - 4-1-Assembly-B4B	40 pcs	8/30/19	0.00	2.47		Handfinish - 4 - 1 - B4B	
						Handfinish - 4 - 10 - B4B	
						Handfinish - 4 - 11 - B4B	
						Handfinish - 4 - 12 - B4B	
						Handfinish - 4 - 13 - B4B	
						Handfinish - 4 - 14 - B4B	
						Handfinish - 4 - 15 - B4B	
						Handfinish - 4 - 2 - B4B	
						Handfinish - 4 - 3 - B4B	
						Handfinish - 4 - 4 - B4B	
						Handfinish - 4 - 5 - B4B	
						Handfinish - 4 - 6 - B4B	
						Handfinish - 4 - 7 - B4B	
						Handfinish - 4 - 8 - B4B	

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BEB19-10-18

				Handfinish - 4 - 9 - B4B		
200	Powdercoat - 2 White Gl(S)- B4B	40 pcs	8/30/19	0.00	1.02	Powdercoat - 1 - B4B
						Powdercoat - 2 - B4B
						Powdercoat - 3 - B4B
						Powdercoat - 4 - B4B
210	QC 3	40 pcs	8/30/19	0.00	0.00	QC 3 - 10
						QC 3 - 13
						QC 3 - 15
						QC 3 - 17
						QC 3 - 18
						QC 3 - 2
						QC 3 - 28
						QC 3 - 3
						QC 3 - 30
						QC 3 - 34
						QC 3 - 36
						QC 3 - 41
						QC 3 - 51
						QC 3 - 58
						QC 3 - 59
						QC 3 - 68
						QC 3 - 9
						QC 3 - 40
						QC 3 - 19
						QC 3 - 43
						QC 3 - 24
						QC 3 - 61
						QC 3 - 81
220	Packaging 3-1 - Stock - B4B	40 pcs	8/30/19	0.00	0.00	Packaging 3 - 1 - B4B
						Packaging 3 - 2 - B4B
						Packaging 3 - 3 - B4B
						Packaging 3 - 4 - B4B
						Packaging 3 - 5 - B4B
						Packaging 3 - 6 - B4B
						Packaging 3 - 7 - B4B
						Packaging 3 - 8 - B4B
						Packaging 3 - 9 - B4B
						Packaging 3 - 10 - B4B
						Packaging 3 - 11 - B4B
						Packaging 3 - 12 - B4B
						Packaging 3 - 13 - B4B
						Packaging 3 - 14 - B4B
						Packaging 3 - 15 - B4B
						Packaging 3 - 16 - B4B
						Packaging 3 - 17 - B4B
						Packaging 3 - 18 - B4B
						Packaging 3 - 19 - B4B
						Packaging 3 - 20 - B4B
						Packaging 3 - 21 -

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				B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	5+538
230 QC 21 - SA	40 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21	548
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-39

Part Op 100 - (Bandsaw) Cut blanks 13.850" long +0.063" -0.000"

Descriptions: 110 - HAAS CNC Vertical Machine)1-Machine per folio FA108 ***SEE NOTE 9 FOR HOLES***

130 - QC8- Inspect parts - second check)

140 - (Small Fab)1-Deburr 2-Bend per Dwg D2741

150 - (QC5- Inspect part completeness to step on W/O)

160 - Issue P/O: 44485 Harden material as per Dwg D2741 Min. Ultimate Tensile Strength = 152 ksi (34-40 HRC)

Min. Yield Tensile Strength = 141 ksi Test report or Certification required **Sand blast parts** *** ATTN : DO NOT ADD OIL AFTER SANDBLAST ***

170 - (Receive & Inspect for Damage & Mat'l Certs)Ensure Test report or Certification attached

180 - QC6- All purchased or subcontracted products)

190 - (Assemble as per dwg)clean with wash & wipe to remove oil

200 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel)START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

210 - (QC3- Inspect Part Finish)

220 - (Identify as per dwg & Stock Location: _____)

230 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NB0.500X03.000	4130 Bar 0.500 X 3.00	46.1640 ft (1.1541 ea)	100-Bandsaw - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M4130NB0.500X03.000	46	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blade	1.500Inches $\pm$ 0.010	1.510 1.490		
2	Blade	0.715Inches $\pm$ 0.010	0.725 0.705		
3	Blade	0.516Inches + 0.008 - 0.001	0.524 0.515	Diameter	
4	Blade	2.000Inches $\pm$ 0.030	2.030 1.970		
5	Blade	13.750Inches $\pm$ 0.010	13.760 13.740		
6	Blade	1.060Inches + 0.012 - 0.001	1.072 1.059	Diameter	
7	Blade	0.150Inches $\pm$ 0.010	0.160 0.140		
8	Blade	2.930Inches $\pm$ 0.030	2.960 2.900		
9	Blade	0.375Inches $\pm$ 0.010	0.385 0.365		
10	Blade	0.250Inches $\pm$ 0.030	0.280 0.220		
11	Blade	0.250Inches $\pm$ 0.030	0.280 0.220		

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS											
		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)											
Description Work Order Deviation				Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY											
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled			Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function			Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread		
				Other/Details:											
				Completed By				Lead hand / Supervisor				QC / QA Coordinator			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044485



Supplier: MEI001-VC
Metcor Inc.
560 Boul. Arthur Sauve
Saint-Eustache
QC
J7R 5A8 Canada
Phone: 450 473 1884
Fax: 450 491 5498

Attention: Bejenaru, Livia

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044485
PO Date: 9/12/19
Due Date: 9/27/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
2019-09-17

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198541	D2741	Replacement Blade : Various STC's Issue P/O: _____ Harden material as per Dwg D2741 Min. Ultimate Tensile Strength = 152 ksi (34-40 HRC) Min. Yield Tensile Strength = 141 ksi Test report or Certification required **Sand blast parts** *** ATTN : DO NOT ADD OIL AFTER SANDBLAST ***	Firmed X40	-	9/27/19	40 pcs	0 pcs	40 pcs	\$18.24/pcs	\$729.60

Grand Total: \$729.60

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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044485



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/17/19 2:18 PM Dart.Guerin.Kimberley

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

BON DE TRAVAIL Order	EXPÉDITEUR Shipper ID	BON D'EXPÉDITION Shipper
339310	1	140731

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT /Customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053



LIVRÉ A / Shipped To

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

COMMANDE DU CLIENT Customer PO	BON DE LIVRAISON DU CLIENT Customer Shipper No.	TYPE DE MATÉRIEL Material Type	DATE DE LA COMMANDE Order Date	TRANSPORTEUR Carrier
HB044485		4130	2019/9/13	client
QUANTITÉ Quantity	No. PIÈCE Part No.	NOM DE LA PIÈCE Part Name	DESCRIPTION DE LA PIÈCE Part Description	POIDS Weight

40 D2741
BLADE
(40) D2741
JOB 198541

138,

1 BOITE DE CARTON

TYPE DE CONTENEUR Container Type	# DE CONTENEURS # Of Containers	COMMENTAIRES CONTENEUR Container Comments
BOITE DE CARTON	1	

CERTIFICAT

EXPÉDIÉ PAR: Shipped by:	
-----------------------------	--

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 40

POIDS EXPÉDIÉ / Weight Shipped : 138,00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

RECEIVED

OCT 16 2019

DART AEROSPACE LTD.

APPROUVÉ
[Signature]

CERTIFICAT

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 40

POIDS EXPÉDIÉ / Weight Shipped : 138,00

Signature:

Date:

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité

Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
339310	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
HB044485	N/A	4130		

SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

SEL HARDEN

HARDEN AND TEMPER

SAE AMS 2759/1 REV.G

DA
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9-89

EXIGENCE / requirement SPÉCIFICATIONS / specified TESTS EXÉCUTÉS / performed RÉSULTATS DE TESTS / results

HARDNESS

34 - 40 HRC

40

38 - 40 HRC

1 PIÈCES ENVOYER POUR FAIRE DES
TENSILES

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
40	138	D2741 BLADE (40) D2741 JOB 198541 1 BOITE DE CARTON

COMMENTAIRES / comments

7 oct

APPROUVÉ par / Approved by:

DATE: 2019-10-14

Pierre Piché
Chief Inspector



APPROUVÉ
guy

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
339310	1

CLIENT / customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
HB044485	N/A	4130		
SPÉCIFICATIONS DU PROCÉDÉ processing specifications				
SEL HARDEN HARDEN AND TEMPER SAE AMS 2759/1 REV.G				
EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results	
HARDNESS	34 - 40 HRC	40	38 - 40 HRC	
TENSILE	152 - 182 KSI	1	162.9 - 162.9 KSI	
Yield	141 KSI MIN	1	150 - 150 KSI	
1 PIECES ENVOYER POUR FAIRE DES TENSILES Metcor report# 6703; RL Metcor report# 6703; RL				
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
40	138	D2741 BLADE (40) D2741 JOB 198541 1 BOITE DE CARTON		

COMMENTAIRES / comments

SALT HARDEN 1575°F - 45 MINS
SNAP TEMPER 400°F - 2:00 HRS
TEMPER 875°F - 5:00 HRS
SANDBLAST

Heat treatment (HT) was performed with equipment that meets the requirements of requested specification. All HT operations were performed in compliance with the required HT specification and all verifications have been performed and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with the material specification and the purchase order and was found to meet the requirements.

This document and any attached documents may contain confidential or proprietary information and may be subject to export

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
339310	1

CLIENT / customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

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control laws and regulations. If you are not the intended recipient, you are notified that any dissemination, copying of this e-mail and any attachments thereto or use of their contents by any means whatsoever is strictly prohibited. Unauthorized export or re-export is prohibited.

Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec la spécification demandée. Toutes les opérations de TT ont été faites en conformité avec les requis de la spécification demandée et toutes les vérifications et les tests demandés ont été faites et documentés. Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec les spécifications du matériel et le bon de commande et le matériel rencontre les exigences spécifiées. Ce document et les documents qui lui sont joints peuvent contenir des informations confidentielles, être soumis aux réglementations relatives au contrôle des exportations ou ayant un caractère privé. S'ils ne vous sont pas destinés, nous vous signalons qu'il est strictement interdit de les divulguer, de les reproduire ou d'en utiliser de quelque manière que ce soit le contenu. Toute exportation ou réexportation non autorisée est interdite.

APPROUVÉ par / Approved by:

DATE: 2019-10-16

Lucie Desmarais
QA Technician



DAS
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0.99



Oct 16, 2019

ASTM E8 / 0.2% OFFSET YIELD / 1" GL.(4d)

Report No. 6703

Test Date 16-Oct-19 Testing Machine STM-100KN 0211506

Client DART AEROSPACE
Operator Rachid Louriachi
Material 4130

PO HB044485
W.O. 339310

Part # D2741

Load Cell S/N (TM110012), Units (LBS)

22480

Crosshead Speed (Inches / min) or Rate 0.5

Displacement Sensor

EZ.1-1 (5286)

Notes Ambient temperature: 24.8 °C. Results are in compliance with customer and specification requirements.

Test No	Specimen ID	Diameter (in)	Yield (kpsi)	Tensile (kpsi)	Total Elong (%)	RA (%)
14838	339310-1	0.250	150.0	162.9	16.0	58.5
	Mean	0.250	150.0	162.9	16.0	58.5
	Std Dev					
	Specification (min)		141.0	152.0		
	(max)			182.0		

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1989

By:

Date:

Oct 16, 2019

Test Performed in Accordance with ASTM E 8, Rev. 16a

Metcor 560 Boul Arthur-Sauve St-Eustache, Quebec J7R 5A8

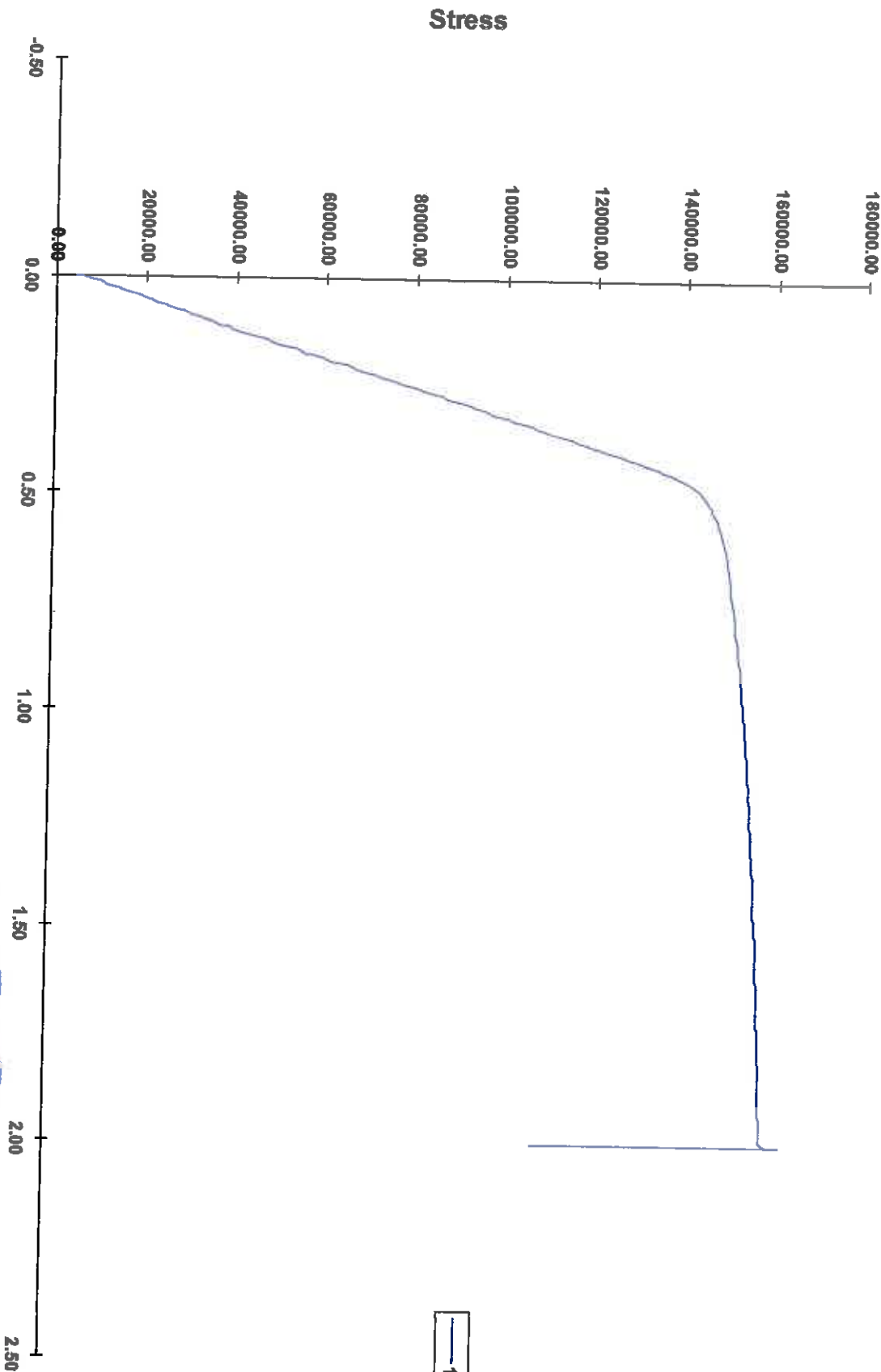
TEL 450-473-1884 FAX 450-491-5498



Report No 6703

ASTM E8 / 0.2% OFFSET YIELD / 1" GL.(4d)

Stress (Lbs / Inches ²) vs Extension (%)



Extension

Template 100

Testing Machine STM-100KN 0

By:

[Signature]



Oct 16, 2019

Metcor 560 Boul Arthur-Sauve St-Eustache, Quebec J7R 5A8 TEL 450-473-1884 FAX 450-491-5498